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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada
Tel (613) 632-5200

DART
AEROSPACE

RBE350A93-3307-00-01
Job Sheet 180029

Part No: RBE350A93-3307-00-01 Job Qty: 20 ea
Part Name: Retractor

Part Weight: 0 lbs Status: At Planning Priority: Medium
Job Created: 6/27/18 Job Tracking No:
Due Date: 7/23/18 (1-32) Created By: Logan David
Type: SOLD Description:
Note: DWG RBE350A93-3307-00 Rev 2A IPP Rev A 18.01.24 New issue DP Verify DD
Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea	7/23/18	0.00	0.00	Start Up Machining-3		18-09-27	
120	CNC Lathe	20 pcs	7/23/18	0.00	10.00	MORI SL2500Y		18-09-28	
130	QC	20 pcs	7/23/18	0.00	0.00	QC2 Machining-4		18-09-28	
140	QC	20 pcs	7/23/18	0.00	0.00	QC8 Machining-4		18-09-28	
170	Outsource	20 pcs	7/23/18			GRO002-VC 10		18-09-28	
180	Packaging	20 pcs	7/23/18	0.00	0.00	Packaging2		18-09-28	
190	QC	20 pcs	7/23/18	0.00	0.00	QC6		18-09-28	
200	Packaging	20 pcs	7/23/18	0.00	0.00	Packaging3-1		18-09-28	
210	QC21-SA	20 Ea	7/23/18	0.00	0.00	QC21		18-10-12	

Part Op 120 - 1-Machine as per DWG. FB791 FOLIO REV: _____ DWG REV: _____ 2-Deburr 3-Engrave T/N
Descriptions: And / or S/N number as required Using Marktronic engraver as per DWG.
170 - Issue P/O to Groupe Altech; PO 041195 -Black oxide finish, MIL-C-13964, CLASS 1; MIL-C-16173 GRADE 4 -Certificate of Conformity is required

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MT-4140QT-R2.250	AISI 4140 Q&T Round Bar	4 ft (.2 ea)	90-Start up Operation	5092919 = 4.83

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MT-4140QT-R2.250	4	9	0

Part Specifications

Specifications could not be found.

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sold



Dart Aerospace Ltd.
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Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Plex 6/27/18 4:06 PM dart.logan.david

Container No: S114073



Part: RBE350A93-3307-00-01

Job No: 180029

Serial No/Batch: S114073

Revision: 2A

Inspector:

Exp Date:

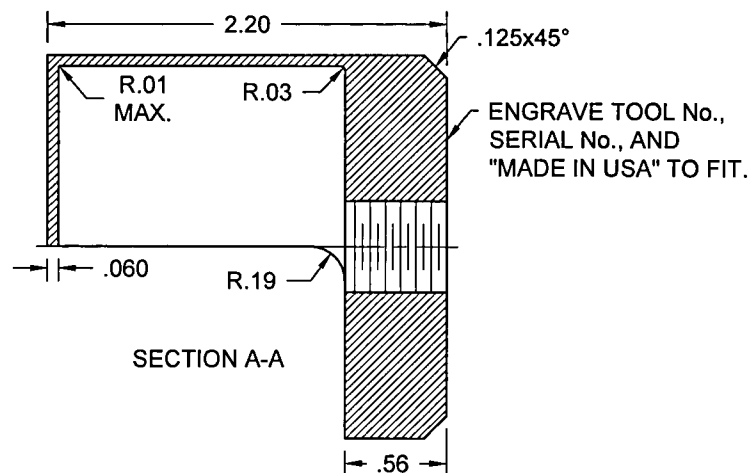
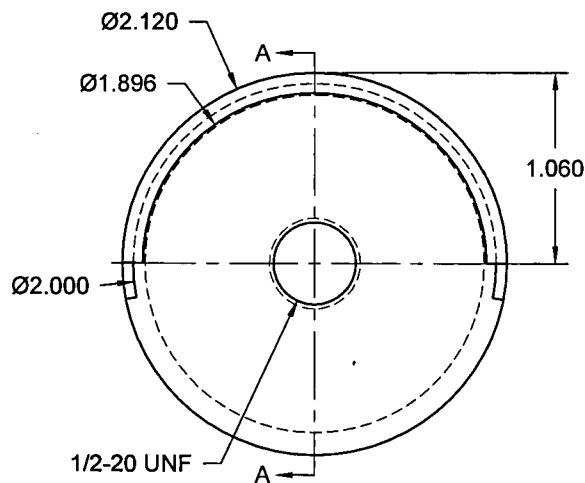
Instructions:

Date: 09/27/18

ontrol/Report_Viewer_2.asp?URL=../Part/Job_Sheet.asp&Report=True... 1/1

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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL



(-01)
EXTRACTOR

RED BARN MACHINE	
TITLE TAIL GEARBOX SEAL EXTRACTOR	
DWG NO. RBE350A93-3307-00-01	REV 2A
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
TOLERANCES ON: DECIMALS .XXX ± .005 .XX ± .01 .X ± .1	
FRACTIONS ± 1/32 ANGLES ± .5°	
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
DRAWN BY: PERRITT	
APPROVED: <i>D. Weir</i>	
HEAT TREAT: BLACK OXIDE	
FINISH SPEC: USED ON MODEL	
EURDCOPTER AS350/355	
SCALE: NTS	DATE: 9/28/09
SHEET: 2 of 4	



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PURCHASE ORDER PO041195

Supplier: GRO002-VC
Group Altech
2455 Halpern
St Laurent
QC
H4S 1N9 Canada
Phone: 514-335-3666
Fax: 514-335-3868

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO041195
PO Date: 10/1/18
Due Date: 10/12/18
**Purchase Order
Revision:**
Revision Date:
Ship-To Contact: Tsimiklis, ChrisoulaPhone:

Via: Ground
Pynt Terms: Net 60
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	181886	RBEM622U3001101-9	Extractor Bottom -Issue P/O to GROUPE ALTECH; PO -Black oxide finish, MIL-C-13924C Class 1 -Apply thin layer of oil/CPC per MIL-PRF-16173 Grade 3 Class 1 or MIL-c-81309 Type III Or MILL-C23411A or MIL-PRF-81309 and wipe off excess. -Material type; 1018 -Certificate of Conformity is required	Firmed	-	10/12/18	2 pcs	0 pcs	2 pcs	\$1.65/pcs	\$3.30



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Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
2	181880	RBEM622U3001101-11	Hex Head Cap Screw -Issue P/O to GROUPE ALTECH; PO _____ -Black oxide finish, MIL-C-13924C Class 1 -Apply thin layer of oil/CPC per MIL-PRF-16173 Grade 3 Class 1 or MIL-C-81309 Type III Or MILL-C23411A or MIL-PRF-81309 and wipe off excess. -Material; Bolt -Certificate of Conformity is required	Firmed	-	10/12/18	6 pcs	0 pcs	6 pcs	\$1.25/pcs	\$7.50
3	182801	RBEM632V4000102-7	Socket Head Cap Screw -Issue P/O to Groupe Altech; PO _____ -Black oxide finish, MIL-C-13924C Class 1 -Certificate of Conformity is required	Firmed	-	10/12/18	6 pcs	0 pcs	6 pcs	\$1.25/pcs	\$7.50
4	180029	RBE350A93-3307-00-01	Retractor -Issue P/O to Groupe Altech; PO _____ -Black oxide finish, MIL-C-13964, CLASS 1; MIL-C-16173 GRADE 4 -Certificate of Conformity is required	Firmed	-	10/12/18	21 pcs	0 pcs	21 pcs	\$2.55/pcs	\$53.55
5	179429-A	RBE350A93-3303-02-1	Receiver Issue P/O to Groupe Altech; PO _____ -Black oxide finish, MIL-C-13924C Class 1 -Certificate of Conformity is required	Firmed	-	10/12/18	18 pcs	0 pcs	18 pcs	\$5.41/pcs	\$97.38

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PURCHASE ORDER

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Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
6	177794	RBEM652V3002101-M-45	Stud Extension -Issue P/O to Groupe Altech; PO -Black oxide finish, MIL-C-13924C Class 1 -Apply thin layer of oil/CPC per MIL-PRF-16173 Grade 3 Class 1 or MIL-c-81309 Type III Or MILL-C23411A or MIL-PRF-81309 and wipe off excess. -Certificate of Conformity is required	Firmed	-	10/12/18	11 pcs	0 pcs	11 pcs	\$2.35/pcs	\$25.85
7	181644	RBE350A94-2706-00-09	Pin -Issue P/O to Groupe Altech; PO -Black oxide finish, MIL-C-13924C Class 1 -Certificate of Conformity is required	Firmed	-	10/12/18	21 pcs	0 pcs	21 pcs	\$1.55/pcs	\$32.55
8	181639	RBE350A94-2706-00-07	Pin -Issue P/O to Groupe Altech; PO -Black oxide finish, MIL-C-13924C Class 1 -Certificate of Conformity is required	Firmed	-	10/12/18	30 pcs	0 pcs	30 pcs	\$1.50/pcs	\$45.00
9	181640	RBE350A94-2706-00-03	Pin -Issue P/O to Groupe Altech; PO -Black oxide finish, MIL-C-13924C Class 1 -Certificate of Conformity is required	Firmed	-	10/12/18	53 pcs	0 pcs	53 pcs	\$1.50/pcs	\$79.50

Grand Total: \$352.13



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PURCHASE ORDER PO041195

Order Notes

Procurement Quality Clauses

A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 10/2/18 3:34 PM dart.tsimiklis.chrisoula



Certificat de Conformité / Certificate of Compliance

(013148-1)

2455, Rue Halpern | Saint-Laurent | Québec | H4S 1N9
 Tel: 514-335-3666 Fax: 514-335-3868
 www.groupaltech.com

Bon de Livraison / Packing Slip

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Livré à / Ship to

DART AEROSPACE LTD

1270 ABERDEEN STREET

HAWKESBURY, ON, K6A1K7

CANADA

Tel.: 613-632-5200 Fax.:

Client / Customer:

DART AEROSPACE LTD

1270 ABERDEEN STREET

HAWKESBURY, ON, K6A1K7

CANADA

BUYER:

Date expédition Ship date		Créé Par Generated By	Transport / No de Compte Courier / Acc. No.	Bon de commande Client Customer Purchase Order No.					
11-Oct-2018		Aman		041195 ✓					
#Ligne Line#	No. de Série / # Pièce Part Number / Line Item Details Job # / Ref #	Description pièce(s)	CATG. U/M	Comm. /Ordered	Exp/ Shipped	Qté NC/ NC Qty	Qté Scrap/	À venir/ Back Order	
1	RBEM622U3001101-9 Rev.	RBEM622U3001101-9 01 -OXIDE-BLK & OIL [OXIDE BLACK AND OIL] MIL-C-13924C CLASS 1 APPLY A THIN LAYER OF OIL MIL-PRF-16173 GRADE 3 CLASS 1 WIPE OF EXCESS OIL	OXIDE-BLACK CH	2	2	0	0	0	
2	RBEM622U3001101-11 Rev.	RBEM622U3001101-11 01 -OXIDE-BLK & OIL [OXIDE BLACK AND OIL] MIL-C-13924C CLASS 1 APPLY A THIN LAYER OF OIL MIL-PRF-16173 GRADE 3 CLASS 1 WIPE OF EXCESS OIL	BLACK-OXIDE CH	6	6	0	0	0	
3	RBEM632V4000102-7 Rev.	RBEM632V4000102-7 01 -OXIDE BLACK per MIL-C-13924, Class 1	OXIDE-BLACK CH	6	6	0	0	0	
4	RBE350A93-3307-00-01 ✓ Rev.	RBE350A93-3307-00-01 01 -OXIDE BLACK [OXIDE BLACK] MIL-C13964 CLASS 1, MIL-C-16173 GRADE 4	OXIDE-BLACK CH	21	21 ✓	0	0	0	
5	RBE350A93-3303-02-1 ✓ Rev.	RBE350A93-3303-02-1 01 -BLACK OXIDE FINISH M MIL-C-13924C, CLASS 1	BLACK-OXIDE CH	18	18 ✓	0	0	0	
6	RBEM652V3002101-M-45 Rev.	RBEM652V3002101-M-45 01 -OXIDE-BLK & OIL [OXIDE BLACK AND OIL] MIL-C-13924C CLASS 1 APPLY A THIN LAYER OF OIL MIL-PRF-16173 GRADE 3 CLASS 1 WIPE OF EXCESS OIL	OXIDE-BLACK CH	11	11	0	0	0	
7	RBE350A94-2706-00-09 Rev.	RBE350A94-2706-00-09 01 -OXIDE BLACK [OXIDE BLACK] MIL-C-13924C CLASS 1	OXIDE-BLACK CH	21	21	0	0	0	
8	RBE350A94-2706-00-07 Rev.	RBE350A94-2706-00-07 01 -OXIDE BLACK [OXIDE BLACK] MIL-C-13924C CLASS 1	OXIDE-BLACK CH	30	30	0	0	0	
9	RBE350A94-2706-00-03 Rev.	RBE350A94-2706-00-03 01 -OXIDE BLACK [OXIDE BLACK] MIL-C-13924C CLASS 1	BLACK-OXIDE CH	53	53	0	0	0	

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